

PPG 866M ACCELERATOR

DESCRIPTION

One component urethane accelerator

PRINCIPAL CHARACTERISTICS

- Significantly reduces the curing time of polyurethanes while keeping a workable pot life

COLOR AND GLOSS LEVEL

- Clear liquid

BASIC DATA AT 20°C (68°F)

Data for mixed product	
Number of components	One
Mass density	1.0 kg/l (8.2 lb/US gal)
Shelf life	At least 60 months when stored cool and dry

INSTRUCTIONS FOR USE

- This product can be used for AMERSHIELD™, SIGMADUR™ 550 H and SIGMAFAST™ 210 HS
- Mix base and hardener thoroughly in accordance with the product's application instructions
- Add 250 ml (0.5 pint) PPG 866M ACCELERATOR per 20 l (5 gallon) set
- Stir thoroughly until homogeneous
- Adding a quantity of this accelerator significantly above the recommended dose will negatively affect product performance

WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective and Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

REFERENCES

- | | | |
|--------------------------------------|-------------------|------|
| • CONVERSION TABLES | INFORMATION SHEET | 1410 |
| • EXPLANATION TO PRODUCT DATA SHEETS | INFORMATION SHEET | 1411 |
| • SAFETY INDICATIONS | INFORMATION SHEET | 1430 |



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WARRANTY

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