

SIGMA SAILADVANCE RX

DESCRIPTION

Low friction, self lubricating, linear self polishing antifouling based on hydrolysable binder composition

PRINCIPAL CHARACTERISTICS

- Designed for all vessel types and speeds and particularly effective for slow steaming because of its engineered oils binder composition
- Evolves in a linear polishing and consistent biocide release for predictable performance up to 90 months
- Most suitable for mid to high operational ranges
- Constant surface activity, limited leach layer build-up
- Low friction properties from lubricating engineered oils suppressing turbulent flow
- Extended idle days through the release effect of engineered oils creating a slippery surface
- High volume solids for efficient application
- Suitable for application at New Build and Dry Dockings
- Based on PPG technology

COLOR AND GLOSS LEVEL

- Redbrown, brown, black
- Flat

BASIC DATA AT 20°C (68°F)

Data for product	
Number of components	One
Mass density	1.7 kg/l (14.2 lb/US gal)
Volume solids	54 ± 2%
VOC (Supplied)	Directive 1999/13/EC, SED: max. 252.0 g/kg max. 425.0 g/l (approx. 3.5 lb/US gal)
Recommended dry film thickness	75 - 165 µm (3.0 - 6.5 mils) depending on system
Theoretical spreading rate	3.6 m ² /l for 150 µm (144 ft ² /US gal for 6.0 mils)
Dry to touch	2 hours
Overcoating Interval	Minimum: 6 hours
Refloating time	Minimum: 12 hours
Shelf life	At least 12 months when stored cool and dry

Notes:

- See ADDITIONAL DATA - Spreading rate and film thickness
- See ADDITIONAL DATA - Overcoating intervals



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RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

Substrate conditions

- Previous coat must be sound, dry and free from any contamination
 - Suitable high performance anticorrosive tiecoats
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Substrate temperature and application conditions

- Substrate temperature during application should be at least 3°C (5°F) above dew point
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INSTRUCTIONS FOR USE

- Stir well before use
 - The temperature of the paint should preferably be above 15°C (59°F), otherwise extra thinner may be required to obtain application viscosity
 - Adding too much thinner results in reduced sag resistance
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Airless spray

Recommended thinner

THINNER 21-06

Volume of thinner

0 - 3%, depending on required thickness and application conditions

Nozzle orifice

Approx. 0.53 - 0.69 mm (0.021 - 0.027 in)

Nozzle pressure

12.0 - 15.0 MPa (approx. 120 - 150 bar; 1741 - 2176 p.s.i.)

Brush/roller

- Only for touch-up and spot repair

Recommended thinner

THINNER 21-06

Volume of thinner

0 - 3%

Cleaning solvent

THINNER 21-06

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ADDITIONAL DATA

Spreading rate and film thickness	
DFT	Theoretical spreading rate
75 µm (3.0 mils)	7.2 m ² /l (289 ft ² /US gal)
100 µm (4.0 mils)	5.4 m ² /l (217 ft ² /US gal)
150 µm (6.0 mils)	3.6 m ² /l (144 ft ² /US gal)
165 µm (6.5 mils)	3.3 m ² /l (133 ft ² /US gal)

Overcoating interval for DFT up to 165 µm (6.5 mils)							
Overcoating with...	Interval	-5°C (23°F)	0°C (32°F)	5°C (41°F)	10°C (50°F)	20°C (68°F)	30°C (86°F)
itself	Minimum	24 hours	18 hours	12 hours	10 hours	6 hours	4 hours
	Refloating - Minimum	36 hours	30 hours	24 hours	18 hours	12 hours	9 hours

Notes:

- Longer drying times may be necessary at higher DFT and under unfavorable atmospheric conditions
- Above table is a fair indication for normal application conditions. Please contact your PPG representative for data at much lower and higher DFT conditions

SAFETY PRECAUTIONS

- For paint and recommended thinners see INFORMATION SHEETS 1430, 1431 and relevant Material Safety Data Sheets
- This is a solvent-borne paint and care should be taken to avoid inhalation of spray mist or vapor, as well as contact between the wet paint and exposed skin or eyes

WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective and Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

REFERENCES

- | | | |
|--|-------------------|------|
| • EXPLANATION TO PRODUCT DATA SHEETS | INFORMATION SHEET | 1411 |
| • SAFETY INDICATIONS | INFORMATION SHEET | 1430 |
| • SAFETY IN CONFINED SPACES AND HEALTH SAFETY, EXPLOSION HAZARD – TOXIC HAZARD | INFORMATION SHEET | 1431 |

WARRANTY

PPG warrants (i) its title to the product, (ii) that the quality of the product conforms to PPG's specifications for such product in effect at the time of manufacture and (iii) that the product shall be delivered free of the rightful claim of any third person for infringement of any U.S. patent covering the product. THESE ARE THE ONLY WARRANTIES THAT PPG MAKES AND ALL OTHER EXPRESS OR IMPLIED WARRANTIES, UNDER STATUTE OR ARISING OTHERWISE IN LAW, FROM A COURSE OF DEALING OR USAGE OF TRADE, INCLUDING WITHOUT LIMITATION, ANY OTHER WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR USE, ARE DISCLAIMED BY PPG. Any claim under this warranty must be made by Buyer to PPG in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life of the product, or one year from the date of the delivery of the product to the Buyer, whichever is earlier. Buyer's failure to notify PPG of such non-conformance as required herein shall bar Buyer from recovery under this warranty.



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LIMITATIONS OF LIABILITY

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Depending on specific country of application the following versions are available:

Article code	Color	Reference
371223	redbrown	2008002200
371224	brown	2000002200

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